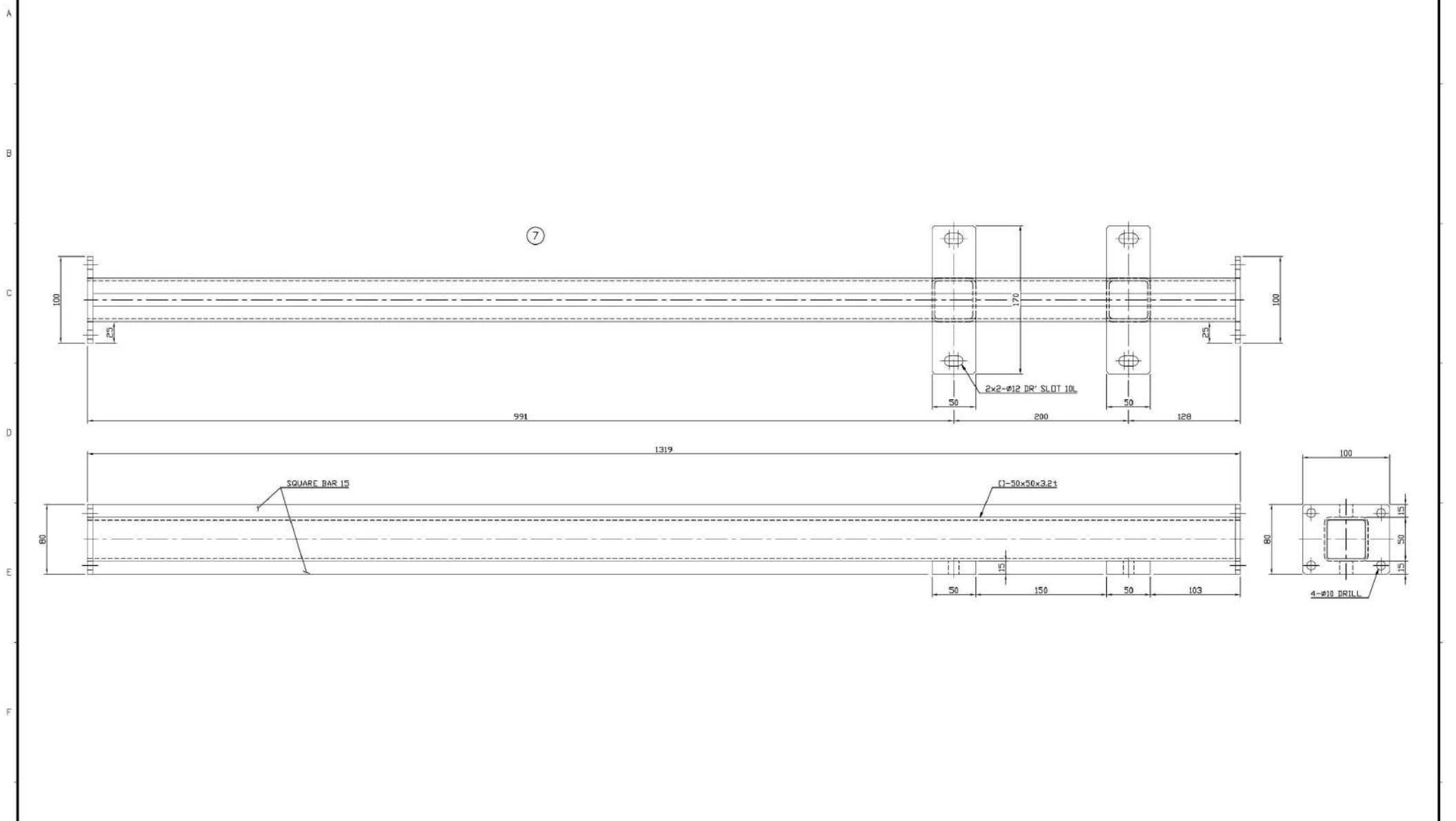


UNNOTCHED VELD	UNNOTCHED CHAMFER	GENERAL DIMENSIONS		MACHINE AREA		SECTION		ROUGHNESS	
0.1/0.1-1.2 mm	C = 0.3-1.2 R = 0.3-1.2	MINIMUM	MAXIMUM	CLASS	NO.	CLASS	NO.	Ra	Rmax
		0.05	0.1	0.1	0.2	0.3	0.4	1.25	2.5
		0.1	0.2	0.3	0.4	0.5	0.6	3.15	6.3
		0.2	0.3	0.4	0.5	0.6	0.7	4.0	8.0
		0.3	0.4	0.5	0.6	0.7	0.8	5.0	10.0
		0.4	0.5	0.6	0.7	0.8	0.9	6.3	12.5
		0.5	0.6	0.7	0.8	0.9	1.0	8.0	16.0
		0.6	0.7	0.8	0.9	1.0	1.1	10.0	20.0
		0.7	0.8	0.9	1.0	1.1	1.2	12.5	25.0
		0.8	0.9	1.0	1.1	1.2	1.3	16.0	31.5
		0.9	1.0	1.1	1.2	1.3	1.4	20.0	40.0
		1.0	1.1	1.2	1.3	1.4	1.5	25.0	50.0
		1.1	1.2	1.3	1.4	1.5	1.6	31.5	63.0
		1.2	1.3	1.4	1.5	1.6	1.7	40.0	80.0
		1.3	1.4	1.5	1.6	1.7	1.8	50.0	100.0
		1.4	1.5	1.6	1.7	1.8	1.9	63.0	125.0
		1.5	1.6	1.7	1.8	1.9	2.0	80.0	160.0
		1.6	1.7	1.8	1.9	2.0	2.1	100.0	200.0
		1.7	1.8	1.9	2.0	2.1	2.2	125.0	250.0
		1.8	1.9	2.0	2.1	2.2	2.3	160.0	315.0
		1.9	2.0	2.1	2.2	2.3	2.4	200.0	400.0
		2.0	2.1	2.2	2.3	2.4	2.5	250.0	500.0
		2.1	2.2	2.3	2.4	2.5	2.6	315.0	630.0
		2.2	2.3	2.4	2.5	2.6	2.7	400.0	800.0
		2.3	2.4	2.5	2.6	2.7	2.8	500.0	1000.0
		2.4	2.5	2.6	2.7	2.8	2.9	630.0	1250.0
		2.5	2.6	2.7	2.8	2.9	3.0	800.0	1600.0
		2.6	2.7	2.8	2.9	3.0	3.1	1000.0	2000.0
		2.7	2.8	2.9	3.0	3.1	3.2	1250.0	2500.0
		2.8	2.9	3.0	3.1	3.2	3.3	1600.0	3150.0
		2.9	3.0	3.1	3.2	3.3	3.4	2000.0	4000.0
		3.0	3.1	3.2	3.3	3.4	3.5	2500.0	5000.0
		3.1	3.2	3.3	3.4	3.5	3.6	3150.0	6300.0
		3.2	3.3	3.4	3.5	3.6	3.7	4000.0	8000.0
		3.3	3.4	3.5	3.6	3.7	3.8	5000.0	10000.0
		3.4	3.5	3.6	3.7	3.8	3.9	6300.0	12500.0
		3.5	3.6	3.7	3.8	3.9	4.0	8000.0	16000.0
		3.6	3.7	3.8	3.9	4.0	4.1	10000.0	20000.0
		3.7	3.8	3.9	4.0	4.1	4.2	12500.0	25000.0
		3.8	3.9	4.0	4.1	4.2	4.3	16000.0	31500.0
		3.9	4.0	4.1	4.2	4.3	4.4	20000.0	40000.0
		4.0	4.1	4.2	4.3	4.4	4.5	25000.0	50000.0
		4.1	4.2	4.3	4.4	4.5	4.6	31500.0	63000.0
		4.2	4.3	4.4	4.5	4.6	4.7	40000.0	80000.0
		4.3	4.4	4.5	4.6	4.7	4.8	50000.0	100000.0
		4.4	4.5	4.6	4.7	4.8	4.9	63000.0	125000.0
		4.5	4.6	4.7	4.8	4.9	5.0	80000.0	160000.0
		4.6	4.7	4.8	4.9	5.0	5.1	100000.0	200000.0
		4.7	4.8	4.9	5.0	5.1	5.2	125000.0	250000.0
		4.8	4.9	5.0	5.1	5.2	5.3	160000.0	315000.0
		4.9	5.0	5.1	5.2	5.3	5.4	200000.0	400000.0
		5.0	5.1	5.2	5.3	5.4	5.5	250000.0	500000.0
		5.1	5.2	5.3	5.4	5.5	5.6	315000.0	630000.0
		5.2	5.3	5.4	5.5	5.6	5.7	400000.0	800000.0
		5.3	5.4	5.5	5.6	5.7	5.8	500000.0	1000000.0
		5.4	5.5	5.6	5.7	5.8	5.9	630000.0	1250000.0
		5.5	5.6	5.7	5.8	5.9	6.0	800000.0	1600000.0
		5.6	5.7	5.8	5.9	6.0	6.1	1000000.0	2000000.0
		5.7	5.8	5.9	6.0	6.1	6.2	1250000.0	2500000.0
		5.8	5.9	6.0	6.1	6.2	6.3	1600000.0	3150000.0
		5.9	6.0	6.1	6.2	6.3	6.4	2000000.0	4000000.0
		6.0	6.1	6.2	6.3	6.4	6.5	2500000.0	5000000.0
		6.1	6.2	6.3	6.4	6.5	6.6	3150000.0	6300000.0
		6.2	6.3	6.4	6.5	6.6	6.7	4000000.0	8000000.0
		6.3	6.4	6.5	6.6	6.7	6.8	5000000.0	10000000.0
		6.4	6.5	6.6	6.7	6.8	6.9	6300000.0	12500000.0
		6.5	6.6	6.7	6.8	6.9	7.0	8000000.0	16000000.0
		6.6	6.7	6.8	6.9	7.0	7.1	10000000.0	20000000.0
		6.7	6.8	6.9	7.0	7.1	7.2	12500000.0	25000000.0
		6.8	6.9	7.0	7.1	7.2	7.3	16000000.0	31500000.0
		6.9	7.0	7.1	7.2	7.3	7.4	20000000.0	40000000.0
		7.0	7.1	7.2	7.3	7.4	7.5	25000000.0	50000000.0
		7.1	7.2	7.3	7.4	7.5	7.6	31500000.0	63000000.0
		7.2	7.3	7.4	7.5	7.6	7.7	40000000.0	80000000.0
		7.3	7.4	7.5	7.6	7.7	7.8	50000000.0	100000000.0
		7.4	7.5	7.6	7.7	7.8	7.9	63000000.0	125000000.0
		7.5	7.6	7.7	7.8	7.9	8.0	80000000.0	160000000.0
		7.6	7.7	7.8	7.9	8.0	8.1	100000000.0	200000000.0
		7.7	7.8	7.9	8.0	8.1	8.2	125000000.0	250000000.0
		7.8	7.9	8.0	8.1	8.2	8.3	160000000.0	315000000.0
		7.9	8.0	8.1	8.2	8.3	8.4	200000000.0	400000000.0
		8.0	8.1	8.2	8.3	8.4	8.5	250000000.0	500000000.0
		8.1	8.2	8.3	8.4	8.5	8.6	315000000.0	630000000.0
		8.2	8.3	8.4	8.5	8.6	8.7	400000000.0	800000000.0
		8.3	8.4	8.5	8.6	8.7	8.8	500000000.0	1000000000.0
		8.4	8.5	8.6	8.7	8.8	8.9	630000000.0	1250000000.0
		8.5	8.6	8.7	8.8	8.9	9.0	800000000.0	1600000000.0
		8.6	8.7	8.8	8.9	9.0	9.1	1000000000.0	2000000000.0
		8.7	8.8	8.9	9.0	9.1	9.2	1250000000.0	2500000000.0
		8.8	8.9	9.0	9.1	9.2	9.3	1600000000.0	3150000000.0
		8.9	9.0	9.1	9.2	9.3	9.4	2000000000.0	4000000000.0
		9.0	9.1	9.2	9.3	9.4	9.5	2500000000.0	5000000000.0
		9.1	9.2	9.3	9.4	9.5	9.6	3150000000.0	6300000000.0
		9.2	9.3	9.4	9.5	9.6	9.7	4000000000.0	8000000000.0
		9.3	9.4	9.5	9.6	9.7	9.8	5000000000.0	10000000000.0
		9.4	9.5	9.6	9.7	9.8	9.9	6300000000.0	12500000000.0
		9.5	9.6	9.7	9.8	9.9	10.0	8000000000.0	16000000000.0

NO.	DESCRIPTION	MAT.(KS)	QUANTITY		WEIGHT(kg)		REMARK'S
			UNIT	TOTAL	PER UNIT	TOTAL	
7	GUIDE TUBE	SS400	1				



NO.	DESCRIPTION	MAT.(KS)	UNIT	QUANTITY	WEIGHT(kg)	REMARK'S
<b>posco</b>						
TITLE	2V# PUMP	ITEM NO.	312# OPEN STEEL STRAPPING MACHINE (M10A-D42-3H-2F)			
DRW. NO.	312# PUMP	DRW. NO.	STRAP GUIDE DETAIL			
DATE	2023.03.28	DATE	2023.03.28	DATE	2023.03.28	DATE
NO.	DATE	REVISIONS & DESCRIPTION	Drawn	Checked	Released	Approved

