

GENERAL DIMENSION ALLOWABLE		MACHINE AREA	
CLASS	SECTION	CLASS	SECTION
4A1	6	4A1	6
4A2	30	4A2	30
4A3	120	4A3	120
4A5	315	4A5	315
4A8	1000	4A8	1000
4A2	2000	4A2	2000
4A3	412	4A3	412

ROUGHNESS	
FINISH	ROUGHNESS
▽	12.5
▽▽	6.3
▽▽▽	3.2
▽▽▽▽	1.6
▽▽▽▽▽	0.8
▽▽▽▽▽▽	0.4

UNFINISHED WELD	
CLASS	SECTION
6-V-2+2-m	6
C-63+2	6
R-63+2	6

GENERAL DIMENSION ALLOWABLE	
CLASS	SECTION
4A1	6
4A2	30
4A3	120
4A5	315
4A8	1000
4A2	2000
4A3	412

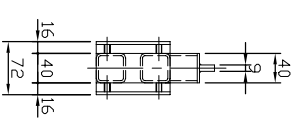
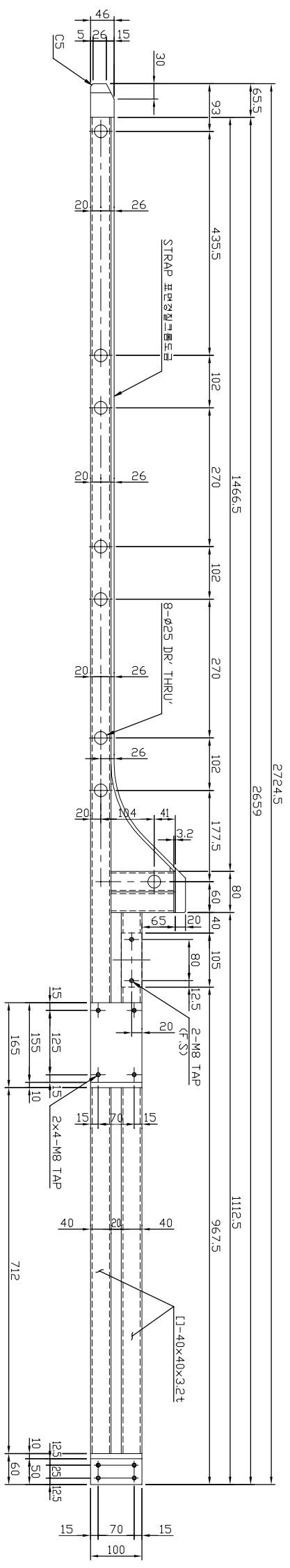
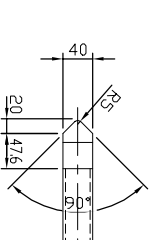
ROUGHNESS	
FINISH	ROUGHNESS
▽	12.5
▽▽	6.3
▽▽▽	3.2
▽▽▽▽	1.6
▽▽▽▽▽	0.8
▽▽▽▽▽▽	0.4

UNFINISHED WELD	
CLASS	SECTION
6-V-2+2-m	6
C-63+2	6
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ROUGHNESS	
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▽	12.5
▽▽	6.3
▽▽▽	3.2
▽▽▽▽	1.6
▽▽▽▽▽	0.8
▽▽▽▽▽▽	0.4

NO.	DESCRIPTION	MAT.(KS)	QUANTITY	REMARKS
8	BAYONET CHUTE	SS275	1	STRAP 표인장=용도



(8)

AI(8)4153940 1 2 3 4 5 6 7 8

NO.	DESCRIPTION	MAT.(KS)	UNIT	TOTAL	REMARKS
	POHANG PLANT	SIGNODE			
	CAPL. MACH.	SIGNODE KOREA			
	ITEM NO.				
	STEEL STRAPPING MACHINE (M410EN-QH3)				
	BAYONET DETAIL 2				
	DRAWN	CHECKED	REVISION	APPROVED	
	K.Y.C	K.Y.C	P.W.P	P.W.P	
	2021.11.15	2022.01.20	2022.01.20	2022.02.20	
	SIGNODE				
	210904-M-04-0008				

NO.	DATE	REVISIONS & DESCRIPTION	Drawn	Checked	Reviewed	Approved
1	-	-	-	-	-	-